

**Temperature Measurement Experts** 

## **Temperature Metrology**



### Temperature Measurement Experts®

Since 1960, Burns Engineering has been an industry leader in the design and manufacture of temperature sensors. Accuracy, reliability and consistency are hallmarks of the Burns brand. At Burns, temperature is our language. We understand the subtleties of temperature measurement and how they can impact your processes and ultimately your success. We worry about the details so you don't have to. When you select Burns you're getting more than a sensor, you're getting your own team of Temperature Measurement Experts.

### **Temperature Metrology**

Our complete line of Secondary Standard Thermometers coupled with our NVLAP accredited (lab code 200706-0) calibration laboratory ensure accurate, repeatable and consistent temperature measurement in the lab and in the field. Whether you need an instrument for lab calibration, field comparison or direct measurement, Burns has a product to support your flexibility. Our calibration lab provides a variety of calibration schedules with certifications to meet your most demanding needs.



## Allow us to provide a quote! Call us at 800-328-3871 or configure your own quote request through our Web Quote / Product Configuration system.

### Here's how:

- 1. Sign-in to the Web Site (Not Registered yet Visit the Registration Page)
- 2. Navigate to the Model from the "View Products/Request Quote" Tab, or search for the Model using the search box (upper right).
- 3. From the Model, select "Configure My Part". This will open the configuration system. (This may take several seconds)
- 4. Make product selections that fit your needs.
- 5. When all selections are made, click Finish in the upper or lower left. This will return your request to the Web Site Quote Request Cart.
- 6. Review the Quote Request information and then select "Submit for Quote Confirmation".
- 7. We will return the confirmed Quote via email.

It's fast, easy and we'll get back to you within a day!



### **Product Index**

#### 12005 Secondary Standard, Pages 3 and 4 (Replaces Model 12001)

Secondary Standard Platinum Resistance Thermometers are highly accurate temperature measurement sensors primarily used for laboratory temperature calibrations. The accuracy approaches that of a SPRT, yet provides more durability for everyday lab calibrations.

### 18332 Industrial Secondary Standard, Pages 5 and 6

Industrial Secondary Standard Platinum Resistance Thermometers are rugged, accurate and cost-effective temperature measurement sensors primarily used for on-site field temperature calibration.

### 20948 Cryogenic Secondary Standard, Page 7

Cryogenic probes are used as temperature calibration standards for sub-zero environments. The cryogenic probe is a completely sealed assembly and is rated for use in cryogenic freezers.

### **Options**, Page 8

A variety of lead terminations and sheath bend options are available. Don't see what you need? Call use and we will help you configure a custom sensor to meet your needs.

### Temperature Calibration Services, Pages 9, 10 and 11

We conform to ISO 17025 and are NVLAP accredited (Lab Code 200706-0) for secondary standard and industrial PRT sensors.

### System Calibration Services, Page 12

We conform to ISO 17025 and are NVLAP accredited (Lab Code 200706-0) for sensor/meter systems.

Glossary, Pages 13 and 14



# 12005 Secondary Standard Specifications

### Features

- Low uncertainty: ±0.010°C at TPW
- Calibration: NIST traceable, NVLAP Accredited (Lab Code 200706-0) calibration report
- Compatibility: 100 ohm resistance at 0°C makes the 12005 compatible with most readout devices
- · Hermetic: Glass seal locks out moisture and contaminants to insure stability
- · Durability: Fully supported and enclosed sensing element provides "walk around" durability
- Stability: Thermally conditioned to ensure excellent drift stability
- Flexibility: Improved cable more flexible and durable

### Specifications

- Nominal resistance: 100 ohms at 0°C
- Temperature coefficient of resistance: 0.003925 ohms/ohm/°C nominal
- Temperature range: -200°C to 500 °C
- Insulation resistance: 1000 megohms minimum at 20°C, 20 megohms minimum at 400°C, 100 VDC test voltage
- Long term stability: Resistance stability at TPW after heat soak at temperature shown below

0.00000
< 0.003°C
< 0.005°C
< 0.024°C

• Sheath material: Inconel™ 600

- Lead wire: Teflon<sup>®</sup> insulated, nickel-plated stranded copper, 22 AWG, with Viton<sup>®</sup> jacket
- Estimated calibration uncertainty: (K=2)\*\*

Temperature	Uncertainty**
-196°C	0.024°C
-38°C	0.011°C
0.01°C	0.010°C
200°C	0.018°C
300°C	0.029°C
420°C	0.029°C
500°C	0.029°C

- Short term repeatability and hysteresis: Less than 0.011°C (0.004 ohms) change at the TPW over any 5 consecutive thermal cycles from -196°C to 420°C
- Minimum immersion: 4.0 inches for typical liquid bath usage
- Thermoelectric voltage: When tested in an ice bath with immersion from 4 to 10 inches, the thermoelectric voltage shall not exceed 2 microvolts
- Time constant: 9 seconds typical for 63.2% response to step change in temperature in water flowing at 3 ft/sec

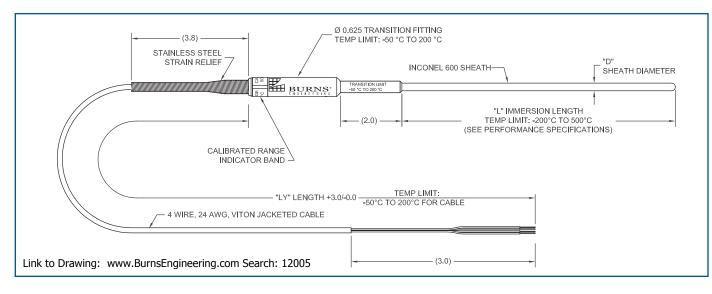
\*\*Values listed are typical values for a 12005 and include all known sources present at the time of calibration. 1/8' diameter sensors are limited to 420°C maximum.

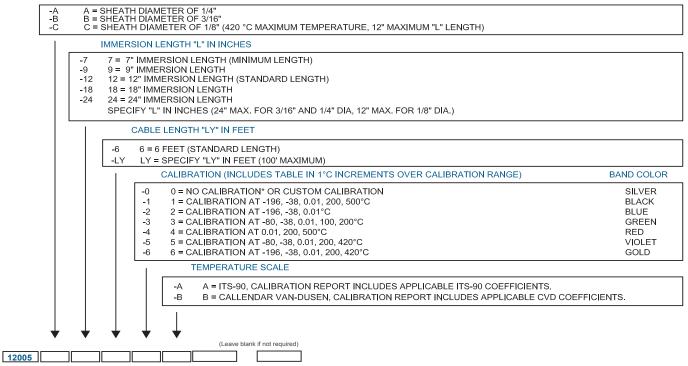
### A Note About Accuracy

One method to determine accuracy is to combine the probe drift specification and calibration uncertainty with the readout accuracy for a given temperature range.



# 12005 Secondary Standard Ordering Information





### **Configuration Notes:**





## 18332 Industrial Secondary Standard

Specifications

### Features

- Low uncertainty: ±0.025°C at TPW
- Calibration: NIST traceable, NVLAP Accredited (Lab Code 200706-0) calibration report
- Compatibility: 100 ohm resistance at 0°C makes the 18332 compatible with most readout devices
- Stability: Epoxy seal locks out moisture and contaminants to insure stability
- Durability: Less than 0.03% shift at 21g for 30 minutes
- · Flexibility: Two cable choices to meet your use conditions

### Specifications

- Nominal resistance: 100 ohms at 0°C
- Temperature coefficient of resistance: 0.00385 ohms/ohm/°C nominal
- Temperature range: -200°C to 500 °C
- Insulation resistance: 500 megohms minimum at 500 VDC at 20°C
- Long term stability: Resistance stability at TPW after heat soak at temperatures shown below

Temperature	Typical Drift per 1000 hours	Maximum Drift per 1000 hours
-------------	------------------------------	------------------------------

300°C	0.03°C	0.06°C
400°C	0.06°C	0.13°C
500°C	0.19°C	0.38°C

- Sheath material: High purity compacted ceramic insulation with a 316 stainless steel sheath
- Lead wire: Teflon™ insulated, nickel-plated stranded copper, 22 AWG
- Estimated calibration uncertainty: (K=2)\*\*

Temperature	Uncertainty**
-196°C	0.025°C
0°C	0.025°C
50°C	0.025°C
200°C	0.025°C
300°C	0.050°C
420°C	0.050°C

- Short term repeatability and hysteresis: ±0.04% change in ice point resistance after 10 cycles from -200°C to 500°C
- Minimum immersion: 6.0 inches for typical liquid bath usage
- Time constant: 4 seconds typical for 63.2% response to step change in temperature in water flowing at 3 ft/sec

\*\*Values listed are typical values for a 18332 and include all known sources present at the time of calibration. Sheath lengths less than 9 inches are limited to 300°C maximum.

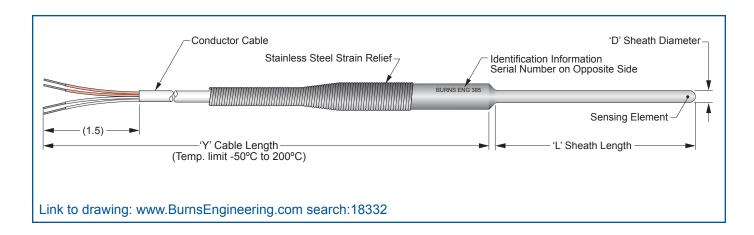
### A Note About Stability

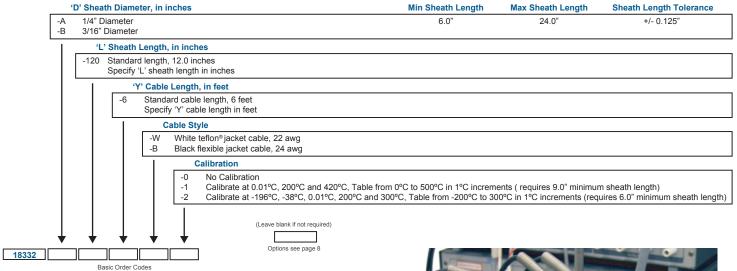
Use the Industrial Secondary Standard PRT in field calibration applications where a rugged, stable and precise reference standard is required. The instrument is made with the same robust construction as our 200 Series industrial RTDs.



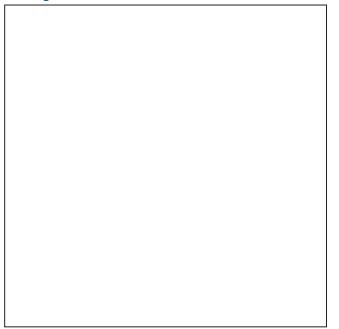
## 18332 Industrial Secondary Standard

Ordering Information





### **Configuration Notes:**





### 20948 Cryogenic Secondary Standard

Specifications

### Features

- Low uncertainty: ±0.010°C at TPW
- Calibration: NIST traceable, NVLAP Accredited (Lab Code 200706-0) calibration report
- Compatibility: 100 ohm resistance at 0°C make the 20948 compatible with most readout devices
- · Stability: Proprietary seal locks out moisture and contaminants to insure stability
- Durability: Not for use in vibration service, more durable than an SPRT
- Flexibility: Cable is formable for "stay in position" capability

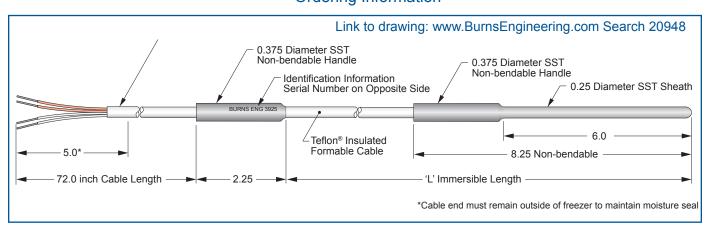
### Specifications

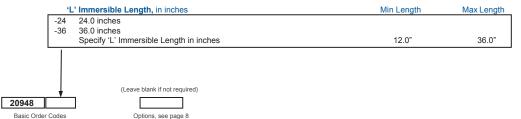
- Nominal resistance: 100 ohms at 0°C
- Temperature coefficient of resistance: 0.003925 ohms/ohm/°C nominal
- Temperature range: -196°C to 200°C
- Insulation resistance: 500 megohms minimum at 20°C
- Sheath material: 316L stainless steel
- · Lead wire: Teflon® insulated, nickel-plated stranded copper, 22 AWG

• Short term repeatability and hysteresis: ±0.013°C (0.0051 ohms) maximum change at TPW over any 5 consecutive thermal cycles from -196°C to 200°C

- Minimum immersion: 6.0 inches
- Includes calibration from -196°C to 200°C

# 20948 Cryogenic Secondary Standard





### A Note About Formable Cable

The formable section of this sensor allows for repeatable depth measurements to minimize effects from temperature gradients. Just form the cable over the edge of the freezer or storage rack and it holds the shape in between calibrations



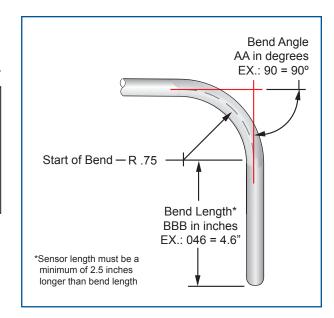
### **Common Options**

### Sheath Bending

Available on sheath diameter codes 'A' and 'B' only, sensors with bent sheaths may not be capable of recalibration

S	Sheath Option	ns						
	Sheath Bending Options ('B' option)							
	В	Specify bend angle (AA) and location (BBB)						
		Bending angles should be specified to the nearest degree. Accuracy of bends are +/-5°						
		Bend locations should be specified in 0.1 inch increments and are defined as the distance from the tip of the sensor.						
		Example: for a 45° bend, starting 4.0 inches from the tip of the sensor, specify B45040						

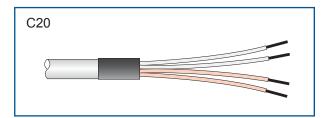
Note: Contact factory for complete bend criteria and constraints.



### Lead Wire Configurations

L

Lead Wi	re Options
Lead	Wire Configuration Options ('C' option)
C20	Shielded cable, stainless steel braid



### Lead Wire Terminations

L	Lead Wi	re Options	
		Wire Termination Options ('T' option)	
	T14	Gold plated 1/4" stud sized spade lugs	
	T40 T60	5-pin DIN plug (pin 1 = white, pin 2 = white, pin 3 = red, pin 4 = red) Banana Plugs	T14
	T90	INFOCON <sup>®</sup> Connector (FLUKE/Hart 1521 & 1522)	
	T91	INFOCON® Connector (FLUKE 1523 & 1524)	
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		Т91 тис	
		T40	
			T60
		Т90	
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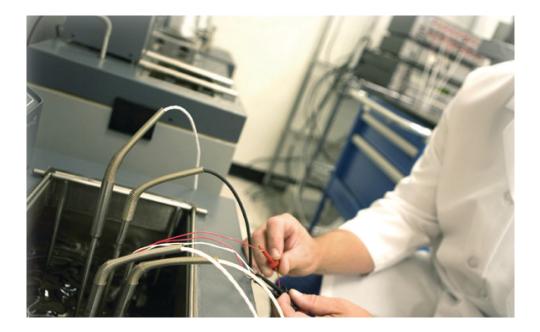
## **Temperature Calibration Service**

Specifications

The Burns Engineering NVLAP accredited metrology laboratory (lab code 200706-0) performs NIST traceable calibrations that conform to ISO/IEC 17025 and ANSI/NCSL Z540-1 Part 1 requirements. Our highly trained calibration specialists utilize precision calibration baths and measurement electronics to ensure the highest standards are met on every calibration. Our laboratory personnel are dedicated to excellence in all phases of professional practice and are committed to continual self-analysis and ongoing improvement.

### Features and Benefits

- · Our NVLAP accreditation ensures consistent and repeatable measurement practices
- · NIST traceability ensures alignment with national standards
- Five-point and three-point calibrations between temperatures of -196°C and 500°C
- · Secondary standard PRT and industrial PRT calibrations are performed by comparison to a SPRT
- · "As Found" and "As left" test data reported for all instrument calibrations
- Lab-to-Lab scheduled calibration service Our Promise! 5 Business Days
- Resistance vs. Temperature reports with coefficients for ITS-90 and Callender-Van Dusen equations
- · Calibration records are kept for each instrument and certificates are available online



See pages 11 and 12 for ordering information. For our fastest service call our Customer Service Department at 800-328-3871 or visit our website at www.burnsengineering.com, Keyword "calibration" to schedule your calibration.



# Temperature Calibration Service

#### NIST traceable

This is the minimum temperature calibration lab capability. The statement "NIST Traceable" indicates there is an unbroken chain of comparisons to stated standards, from the lab instrumentation to NIST. Calibration performance reported this way is only required to include the uncertainty of the calibration equipment and process. It does not require the inclusion of the uncertainty (short term behavior) attributed to the sensor being calibrated.

### ISO 17025

This ISO standard titled: **General requirements for the competence of testing and calibration laboratories**, like many ISO systems focuses on the quality system related to the calibration function. A Calibration Lab that states compliance with ISO 17025 insures traceability to the primary standard as well as broader system confidence as it addresses practices beyond the specific process related to calibration. ISO 17025 also addresses the management of the process and lab including training, document control, contract review and management oversight. The other very important difference is the inclusive analysis of the calibration uncertainty. ISO 17025 requires labs to include the sensor being calibrated as a component of the stated uncertainty.

#### Accredited

#### Certificate of Accreditation Scope of Accreditation

There are various organizations that issue accredited status of metrology labs in accordance with ISO 17025. Burns, (lab code: 200706-0) selected NVLAP, established by NIST in 1976 as the **National Voluntary Laboratory Accreditation Program**. The NVLAP accreditation requirements are described in NIST Handbook 150. NVLAP also includes the general requirements of ANSI/NCSL Z540, Part 1. Uncertainties reported are inclusive of the sensor being calibrated, and validated through proficiency testing.

Burns Best Uncertainties* (by comparison to SPRT)								
Range in °C     High Quality PRT (±)in mK     PRT with meter system with (±)in mK     Any other PRT (±)in mK								
-196	5.2	5.2	25					
-80 to 20	5.1	5.1	25					
0 / 0.01	3.4	3.4	25					
20 to 250	6.9	6.9	25					
250 to 500	17	17	25					

\* Notes: 1. SPRT at the TWP 1.6mK

2. Uncertainties are subject to change. For the most current values visit the Burns Website at www.burnsengineering.com, Keyword "Accredited".

3. Represents an expanded uncertainty using a coverage factor, k = 2, at a 95% confidence level..

### **Temperature Calibration Service**

Ordering Information

For your Platinum Resistance Thermometer (PRT), select the calibration range that best covers the temperature range of intended use in your laboratory or process. Burns offers calibration ranges from 700°C span down to 100°C span. Contact our Customer Service Department at 800-328-3871 for other non-standard calibration options.

### Our most common calibration options:

	12005/12001 Secondary Standard PRT by Comparison to SPRT*												
	5 Point Calibration 6 Point Calib. 3 Point Calibration											)	
Part No.	18629-15	Part No.	18629-16	Part No.	18629-17	Part No.	18629-18	Part No.	18629-19	Part No.	18629-37	Part No.	18629-38
Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)
-196 -38 0.01	.024 .011 .010	-196 -38 0.01	.024 .011 .010	-196 -38 0.01	.024 .011 .010	-196 -38 0.01	.024 .011 .010	-196 -38 0.01	.024 .011 .010	0.01 200 300	.010 .018 .029	0.01 200 420	.010 .018 .029
50 100 -	.018 .018 -	100 200 -	.018 .018 -	200 300 -	.018 .029 -	200 420 -	.018 .029 -	100 300 500	.018 .029 .029		- -		

Any Industrial PRT by Comparison to SPRT*										
4 Point Calibration										
Part No. 18630-15     Part No. 18630-16     Part No. 18630-17     Part No. 18630-18										
Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)			
-196 0 50 100	.025 .025 .025 .025	-196 0 100 200	.025 .025 .025 .025	-196 .025 0 .025 200 .025 300 .025		-196 0 200 420	.025 .025 .025 .025			
			4 Point C	alibration						
Part No.	18630-25	Part No.	18630-26	Part No.	18630-27	Part No.	18630-28			
Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)			
-38 0 50 100	.025 .025 .025 .025	-38 0 100 200	.025 .025 .025 .025	-38 0 200 300	.025 .025 .025 .025	-38 0 200 420	.025 .025 .025 .025			
			3 Point C	alibration						
Part No.	18630-35	Part No.	18630-36	Part No.	18630-37	Part No.	18630-38			
Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Expected Points Uncertainty Taken (°C) k=2 (°C)		Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)			
0 50 100	.025 .025 .025	0 100 200	.025 .025 .025	0 200 300	.025 .025 .025	0 200 420	.025 .025 .025			

\* Notes:

es: 1. SPRT at the TWP 1.6mK

2. Uncertainties are subject to change. For the most current values visit the Burns Website at www.burnsengineering.com, Keyword "Accredited". 3. Represents an expanded uncertainty using a coverage factor, k = 2, at a 95% confidence level..



# System Calibration Service

At Burns, we understand the importance and value of your sensor/meter system to your process and temperature instrument validation. Our accredited lab services include a variety of system calibrations covering many of the most common handheld and digital readout devices.

### Features and Benefits

- · Accredited PRT calibrations and completed system verifications
- · Meter calibration to ensure system accuracy
- "As Found" and "As Left" data on your PRT, meter and complete system
- · Calibration certifications and R vs. T tables provided and available online
- · Lab-to-Lab scheduled calibration service Our Promise! 5 Business Days

\*\* For more details contact our Customer Service Department at 800-328-3871 or visit the Burns website at www.burnsengineering.com, Keyword "Lab-to-Lab"

# System Calibration Service

### Our most common calibration options:

Digital Thermometer with PRT System by Comparison to SPRT*										
5 Point Calibration										
Part No. 21330-15 Part No. 21330-16 Part No. 21330-17 Part No. 21330-18										
Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)			
-196 -38 0.01 50 100	.024 .011 .010 .018 .018	-196 -38 0.01 100 200	.024 .011 .010 .018 .018	-196 -38 0.01 200 300	.024 .011 .010 .018 .029	-196 -38 0.01 200 420	.024 .011 .010 .018 .029			
			3 Point C	alibration						
Part No.	21330-35	Part No.	21330-36	Part No.	21330-37	Part No.	21330-38			
Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)	Calibration Points Taken (°C)	Expected Uncertainty k=2 (°C)			
0.01 50 100	.010 .018 .018	0.01 100 200	.010 .018 .018	0.01 200 300	.010 .018 .029	0.01 200 420	.010 .018 .029			

\* Notes: 1. SPRT at the TWP 1.6mK

Uncertainties are subject to change. For the most current values visit the Burns Website at www.burnsengineering.com, Keyword "Accredited".
Represents an expanded uncertainty using a coverage factor, k = 2, at a 95% confidence level..

Accuracy:	Degree of agreement between an actual measurement and its reference standard.
Alpha:	The temperature coefficient of resistance of a PRT over the range 0° to 100°C. For example the alpha value for a standard platinum resistance thermometer (SPRTs) is 0.003925.
Ambient Temperature:	Temperature surrounding any electrical part or device.
ANSI Standards:	Technical standards defined and maintained by the American National Standards Institute.
Callendar-Van Dusen:	An interpolation equation which provides the resistance/ temperature values for RTDs.
Calibrate:	To check, adjust or determine an RTDs accuracy by comparing it to a standard.
Calibration, comparison:	A calibration technique commonly used with industrial PRTs. The PRT and a temperature standard are both measured at a stable temperature, then compared.
Calibration, fixed point:	A calibration technique that uses the triple point, freezing point or melting point of pure substances to generate a known and repeatable temperature. The sensor's resistance is measured at one of these reference points.
Celsius:	Of or relating to a temperature scale that registers the freezing point of waters as 0° and the boiling point at 100° under normal atmospheric pressure.
Cryogenic:	The product of low temperatures or the study of low-temperature phenomenon, usually below -328°F (-200°C).
Defining Fixed Points:	Specific temperatures that create the basis for the International Practical Temperature Scale, including the freezing point, boiling point or triple point of 11 selected substances.
Error:	The difference between a correct value and the actual reading taken.
Error, random:	Errors with an indeterminate sign, assessed by combining, using the RSS technique.
Fahrenheit:	Of or relating to a temperature scale that registers the freezing point of water as 32° and the boiling point as 212°F at one atmosphere of pressure.
Fixed Point:	A reproducible temperature of equilibrium between the phase changes in a material. (see defining fixed point)
Freezing point:	The fixed temperature point of a material where it changes from a liquid to a solid. For Pure materials, this is also known as the melting point. (see defining fixed point)
Hermetic Seal:	A moisture-resistance, gas-resistance closure that protects the parts inside.
Ice Point:	The temperature at which pure water changes from a liquid to a solid (32°F or 0°C).
Interchangeability:	The ability to interchange one sensor for another, without effecting the overall accuracy of the system.



### Glossary

Precision:The scatter between individual values of test data within the subset, normally computed with respect to the mean of the subset.Primary Standard:(or Standard PRT) A platinum resistance thermometer which meets the requirements for establishing calibrations according to the ITS- 90. This highly accurate instrument is intended for laboratory environments and is accurate to 0.001°C.Reliability:Used to designate precision for measurements made within a very restricted set of conditions.Repeatability:The ability to give the same measurement under repeated, matching conditions.Response Time (Time Constant):The time required for the output of the sensor to change by 63.2 percent of the step change in temperature.Root-Sum-Square (RSS) Technique:A method used to evaluate random errors. Calculate the square root of the sum of the square of the errors.RTD:Resistance Temperature DetectorSecondary Standard PRT:A PRT that has had its temperature resistance relationship determined by reference to a primary standard of temperature (SPRT).Self-heating:Increases in temperature of the element caused by power dissipated in the element.Stability:The state of being resistant to change or deterioration.Stem Conduction Error:Heat transfer along the sheath or leadwires of a probe, or along the length of a thermowell. This results in the sensor being at a different temperature than the medium.Time Constant:See response timeTriple Point (water):The temperature point at which water, ice and vapor coexist (0.01°C).Uncertainty:The envirement amount or percentage by which an observation or calculated value		
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